

Title of the Invention: METHOD FOR MANUFACTURING

INTEGRATED BICYCLE CRANK ARM AND SPIDER ASSEMBLY AND THE CRANK ARM AND SPIDER ASSEMBLY MADE THEREBY

Applicant: ZENG, Jie Dong

Nationality: Taiwan, Republic of China

Address: 78-6, Lane 240, Lun-Mei Rd., Chang-Hua City,

Chang-Hua Hsien, TAIWAN

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